







AF-NO.					 PIN	 SQ.PIN	FOR CRIMPING RG TYPE CABLE
236A		.255" 6.5	.213" 5.41	.187" 4.75	.068" 1.72		55,58,59,62,140,141,142,210,223 174,303,400,Fiber Optic, BELDEN 8279
336C DIE	.319" 8.1	.256" 6.5	.213" 5.41		.068" 1.72		6,59,62,140,210,BELDEN 8279 55,58,141,142,223,303,400,Fiber Optic
336G DIE	.255" 6.48	.213" 5.41	.137" 3.48	.100" 2.54	.068" 1.72	.043" 1.09	59,62,8X,140,210,BELDEN 8279 55,58,141,142,174,223,303,400,Fiber Optic
336J DIE	.178" 4.52	.151" 3.84	.128" 3.25	.078" 1.98	.068" 1.72	.042" 1.07	122,174,179,180,187,188,195,Fiber Optic 178,316,BELDEN 8218
336K DIE	.429" 10.9		.128" 3.25	.100" 2.54			8,9,11,87A,149,165,213,214,216,225 393,174,179,187,188,316,BELDEN 9913
206	61/2" CABLE CUTTER FOR CUTTING CABLE MAX. .41"Ø (10.5mmØ)						
332	4" L COAX STRIPPER FOR STRIPPING RG58/59/62/6						

### Crimp Tool Description:

The crimp jaws hold the interchangeable crimp die sets in place, and when the handles of the tool are squeezed, the dies are clamped together. The dies are secured into the jaws by two screws. The screws may be easily removed with either a straight or cross-point screwdriver. A release trigger is provided to release the internal ratchet in case the tool cannot be completely compressed. After much use, the tool may require readjustment of its jaws. This is done with the jaws fully opened by first removing the set screw, then adjusting the compression adjustment wheel counter-clockwise (to the +) in 1 indent steps or until proper adjustment is obtained, and then replace the set screw. The tool should be set so that when fully compressed, the dies clamp firmly together.



the handles and loosely tighten the screws. Then close the jaws to properly align the dies and tighten the screws.

### Crimping Instructions:

See applicable cable assembly instructions for correct crimp sizes and crimping locations on connectors.

**Center Contacts:** Install proper die set into tool. With center contact positioned on center conductor, place contact into correct die cavity and completely compress handles together until handles release themselves.

**Ferrules:** Position ferrule over braid and/or jacket and crimp in place as outlined in the assembly instructions by compressing handles together until handles release themselves.

### Die Set Installation:

To install and change dies, insert the dies into the crimp tool jaws with the larger hex cavity towards